PROPORTIONAL ELECTRO-HYDRAULIC CONTOROLS

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Proportional Electro-Hydraulic Control Valves



Proportional Electro-Hydraulic Controls





High-accuracy, simple, convenient

Ett Series realizes your dreams.

Why simple? Highly accurate hydraulic control can be obtained only by supplying 24 V DC power ③*3 and inputting a command signal voltage of 0 to 5 V ④.*4 ① Command signal voltage input ② Pressure sensor incorporated ⑥ Alarm signal output

Details of Proportional Electro-hydraulic Relief Valve

Why high-accuracy?

The power amplifier \bigcirc and pressure sensor \bigcirc^{*1} are integrated in the control valve.

Furthermore, the closed-loop control *2 design greatly improves the linearity, hysteresis and stability in control pressure.

- ★1. The sensor in directional control valves is to monitor the spool position. Valves without sensor are also available in both pressure control valves and directional control valves.
- ★2. Open-loop types are also available.
- ★ 3. EHDFG-04 and 06: ± 24 V DC power supply is needed.
- ★4. EHDFG-01, 03, 04 and 06: 0 to ±5V DC command signal is needed.
- ★ 5. EHDFG-04 and 06: The spool displacement is shown as a percentage.

Why convenient?

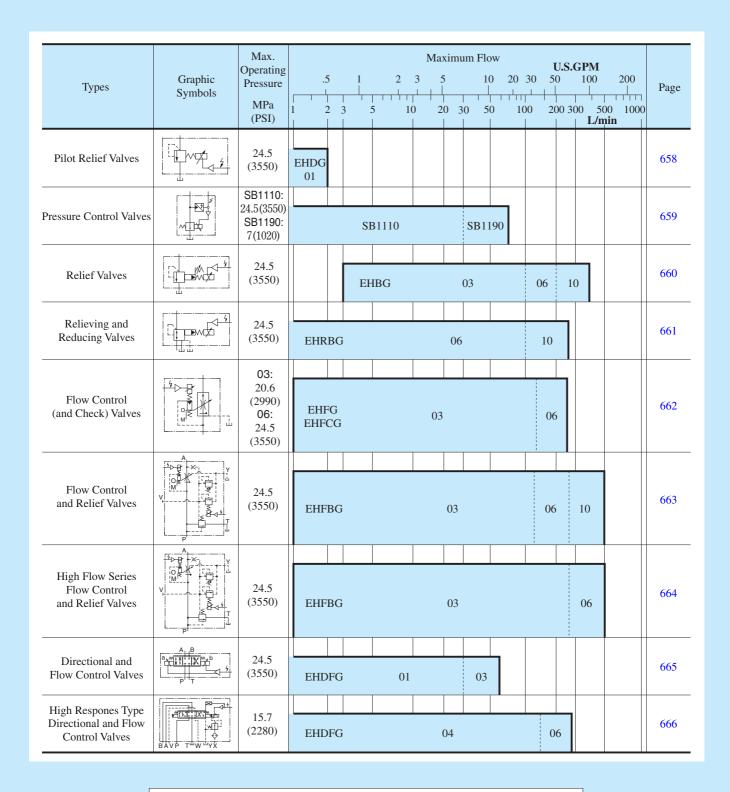
Analog voltages can be output by using the incorporated sensor for monitoring pressure, etc. $(5)^{*5}$

Pressure can be displayed remotely with the indicators obtainable in the market and also can be transmitted into a computer.

If any trouble arises in the system and the command signal does not match to the output, the alarm signal ⑥ is dispatched.

The trouble, if arises, can be easily detected by monitoring the dispatch of the alarm signal with sequence controller or computer.

Example 2 Series-Hybrid Components Proportional Electro-Hydraulic Controls



Consult Yuken when detailed material such as dimensions figures is required.

Proportional Electro-Hydraulic Pilot Relief Valves

The valve can be used as a pilot valve of the Proportional Electro-Hydraulic Control Valves.

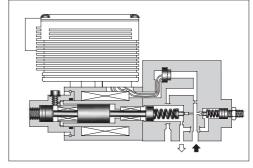
The valve can also be used as a relief valve for the hydraulic system where a small flow rate and continuous pressure control are required.

Specifications

| ' | | | | |
|---|--|--|--|--|
| Model Numbers Description | EHDG-01* | | | |
| Max. Operating Pres. | 24.5 MPa (3550 PSI) | | | |
| Max. Flow | 2 L/min (.53 U.S.GPM) | | | |
| Min. Flow | 0.3 L/min (.08 U.S.GPM) | | | |
| Pressure Adjustment Range | Refer to Model Number Designation | | | |
| Coil Resistance | 10 Ω | | | |
| Hysteresis | 3% (1%) ★¹ or less | | | |
| Repeatability | 1% ^{★2} or less | | | |
| Frequency Response | B: 10 (27) Hz * 1 C: 10 (27) Hz * 1 H: 12 (27) Hz * 1 | | | |
| Supply Electric Power | 24 V DC (21 to 28 V DC Included Ripple) | | | |
| Power Input (Max.) | 28 W | | | |
| Input Signal | B: 6.9 MPa (1000 PSI) / 5 V DC C: 15.7 MPa (2275 PSI) / 5 V DC H: 24.5 MPa (3550 PSI) / 5 V DC | | | |
| Input Impedance | 10 k Ω | | | |
| Alarm Signal Output (Open Collector) | Voltage: Max. 30 V DC Current: Max. 40 mA | | | |
| Pressure Signal Output | B: 5 V DC / 6.9 MPa (1000 PSI) C: 5 V DC / 15.7 MPa (2275 PSI) H: 5 V DC / 24.5 MPa (3550 PSI) | | | |
| Ambient Temperature | 0 - 50°C (32 - 122°F) (With Circulated Air) | | | |

- ★1. The value in () is for the closed-loop type.
- ★2. The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.





Graphic Symbols



Open-Loop Type



Open-Loop Type with Safety Valve



Open-Loop Type with Sensor



Open-Loop Type with Safety Valve & Sensor



Closed-Loop Type



Closed-Loop Type with Safety Valve

| F- | EHD | G | -01 | V | -B | -S | -1 | -PN | T15 | M10 | -50 |
|---|--|-------------------------------------|---------------|--|---|--|--|---|-------------------------|-------------------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Applicable Control | Pres. Adj. Range MPa (PSI) | Control Type | Safety Valve | P-Line Orifice | T-Line Orifice | P-B Line Orifice | Design Number |
| F : Special | EHD: | | | None: For general use | B : 0.5 - 6.9 | None: Open- Loop | None: | | | _ | |
| Seals for Phosphate Ester Type Fluid (Omit if not required) | Proportional Electro- Hydraulic Pilot Relief Valve | G : Sub-plate Mounting | 01 | V: Vent Control of Relief Valve (Omit if not required) | (70 - 1000) C : 1 - 15.7 (145 - 2275) H : 1.2 - 24.5 (175 - 3550) | S: Open- Loop with Sensor L: Closed- Loop*1 | Safety Valve 1: With Safety Valve | PN: Without Orifice (Standard) | T15 T13 T11 *2 | M10 : Standard Orifice | 50 |

^{★1.} For closed-loop models, specify applicable control code "V" even though the valve may not be used as vent control of relief valve.

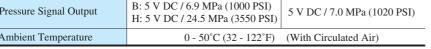
^{★2.} Standard of T-line Orifice.
Pres. Adj. Range B:T15, C:T13, H:T11.

Proportional Electro-Hydraulic Pressure Control Valves

These are closed-loop type pressure control valves controlling the system pressure from low to high in proportion to the input voltage. The stable pressure control is possible even in a small flow rate.

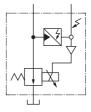
Specifications

| Model Numbers Description | SB1110 | SB1190 | | | |
|---|---|-----------------------------|--|--|--|
| Max. Operating Pres. | B: 6.9 MPa (1000 PSI) H: 24.5MPa (3550 PSI) | 7.0MPa (1020 PSI) | | | |
| Max. Flow | 30 L/min (7.93 U.S.GPM) | 70 L/min (18.49 U.S.GPM) | | | |
| Min. Flow | B: 0.5 L/min (.13 U.S.GPM) H: 0.5 L/min (.13 U.S.GPM) at 0.2 - 6.9 MPa (29 - 1000 PSI) 1.5 L/min (.40 U.S.GPM) at 6.9 - 15.7 MPa (1000 - 2275 PSI) 3.0 L/min (.79 U.S.GPM) at 15.7 - 24.5 MPa (2275 - 3550 PSI) | 1 L/min (.26 U.S.GPM) | | | |
| Pressure Adjustment Range | Refer to Model Number Designation | | | | |
| Coil Resistance | 10 | Ω | | | |
| Hysteresis | 1 % or less | 1.5 % or less | | | |
| Repeatability | 1 %* | or less | | | |
| Supply Electric Power | 24 V DC (21 to 28 V | DC Included Ripple) | | | |
| Power Input (Max.) | 28 | 8 W | | | |
| Input Signal | B: 6.9 MPa (1000 PSI) / 5 V DC H: 24.5 MPa (3550 PSI) / 5 V DC | 7.0 MPa (1020 PSI) / 5 V DC | | | |
| Input Impedance | 10 | kΩ | | | |
| Alarm Signal Output (Open Collector) | Voltage: Max. 30 V DC Current: Max. 40 mA | | | | |
| Pressure Signal Output | B: 5 V DC / 6.9 MPa (1000 PSI) H: 5 V DC / 24.5 MPa (3550 PSI) | 5 V DC / 7.0 MPa (1020 PSI) | | | |
| Ambient Temperature | 0 - 50°C (32 - 122°F) | (With Circulated Air) | | | |



Graphic Symbol

 \triangle



| F- | SB1110 | -B | -20 |
|--|--|--|---------------|
| Special Seals | Series Number | Pres. Adj. Range MPa (PSI) | Design Number |
| F: Special Seals for Phosphate Ester Type Fluid (Omit if not required) | SB1110: Proportional Electro-Hydraulic Pressure Control Valve (3/8, Sub-plate mounting) | B : 0.2 *- 6.9 (29 - 1000) H : 0.2 * - 24.5 (29 - 3550) | 20 |
| | SB1190: Proportional Electro-Hydraulic Pressure Control Valve (3/4, Sub-plate mounting) | B : 0.2 * - 7.0 (29 - 1020) | 10 |

[★] The minimum adjustable pressure is the value obtained at maximum flow rate.

^{★1.} The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.



Proportional Electro-Hydraulic Relief Valves

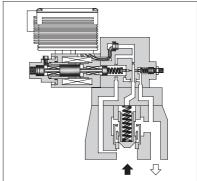
These valves, consist of a small size but high performance EH series electrohydraulic proportional pilot relief valve and a low noise type relief valve. The valves control the system pressure proportionally through a controlled input voltage.

Specifications

| Model Numbers Description | EHBG-03 | EHBG-06 | EHBG-10 | | |
|---|--|--|--|--|--|
| Max. Operating Pres. | 24.5 MPa (3550 PSI) | | | | |
| Max. Flow | 100 L/min (26.4 U.S.GPM) | 200 L/min (52.8 U.S.GPM) | 400 L/min (106 U.S.GPM) | | |
| Min. Flow | 3 L/min (.79 U.S.GPM) | 3 L/min (.79 U.S.GPM) | 3 L/min (.79 U.S.GPM) | | |
| Pressure Adjustment Range | Refer to 1 | Model Number De | signation | | |
| Coil Resistance | | 10 Ω | | | |
| Hysteresis | | 2% (1%)*1 or | less | | |
| Repeatability | 1% ★² or less | | | | |
| Frequency Response | C: 10 (22) Hz*1 H: 10 (25) Hz*1 (-90 degree) | C: 11 (22) Hz *1 H: 13 (24.5) Hz (-90 degree) | C: 7 (10.5) Hz*1 H: 6 (14) Hz*1 (-90 degree) | | |
| Supply Electric Power | (21 to 2 | 24 V DC 28 V DC Included I | Ripple) | | |
| Power Input (Max.) | | 28 W | | | |
| Input Signal | | 275 PSI) / 5 V DC 550 PSI) / 5 V DC | (At Max. Flow) | | |
| Input Impedance | | 10 kΩ | | | |
| Alarm Signal Output (Open Collector) | Voltage: Max. 30 V DC Current: Max. 40 mA | | | | |
| Pressure Signal Output | C: 5 V DC / 15.7 MPa (2275 PSI) H: 5 V DC / 24.5 MPa (3550 PSI) | | | | |
| Ambient Temperature | | - 50°C (32 - 122°F With Circulated Air | | | |

- \bigstar 1. The value in () is for the closed-loop type.
- ★2. The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.

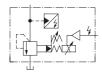




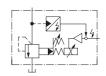
Graphic Symbols



Open-Loop Type



Open-Loop Type with Sensor



Closed-Loop Type

| F- | ЕНВ | G | -03 | -C | -S | -50 | | | | |
|--------------------------------------|---|-------------------------------------|---------------|--|--------------------|------------------|----|--|--------------------------|----|
| Special Seals | Series Number | Type of Mounting | Valve Size | Pres. Adj. Range MPa (PSI) | Control Type | Design Number | | | | |
| F: Special Seals | EUD | | 03 | C : 0.6 [0.8] *- 15.7 (85 [115] *- 2275) H : 0.6 [0.8] *- 24.5 (85 [115] *- 3550) | None: Open-Loop | 50 | | | | |
| for Phosphate Ester Type Fluid | EHB: Proportional Electro- Hydraulic Relief Valve | G : Sub-plate Mounting | Sub-plate | Sub-plate | Sub-plate | Sub-plate | 06 | C : 0.9 [1.0] *- 15.7 (130 [145] *- 2275) H : 0.9 [1.0] *- 24.5 (130 [145] *- 3550) | S: Open-Loop with Sensor | 50 |
| (Omit if not required) | (Omit if not | | 10 | C : 1.1 [1.4] *- 15.7 (160 [205] *- 2275) H : 1.1 [1.4] *- 24.5 (160 [205] *- 3550) | L: Closed-Loop | 50 | | | | |

[★] Each value of minimum adjustment pressure is of at 50% flow rate of the Max. Flow shown on the Specifications. The value in [] is for the closed-loop type.

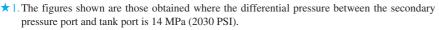
Proportional Electro-Hydraulic Relieving and Reducing Valves

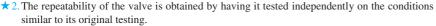
These valves consist of a small size but high performance electro-hydraulic proportional pilot relief valve and reducing valve with relief function. The valves control the system pressure proportionally through a controlled input

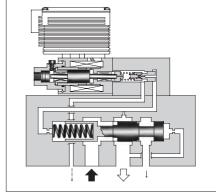
Moreover, a good response speed in reducing the pressure even at a large load capacity can be obtained with the relief function of the valves.

Specifications

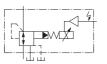
| Model Numbers Description | EHRBG-06 | EHRBG-10 | | |
|---------------------------|--|---|--|--|
| Max. Operating Pres. | 24.5 MPa | (3550 PSI) | | |
| Max. Flow | 100 L/min (26.4 U.S.GPM) | 250 L/min (66 U.S.GPM) | | |
| Max. Relieving Flow | 35 L/min *1 (9.24 U.S.GPM) | 15 L/min*1 (3.96 U.S.GPM) | | |
| Pressure Adjustment Range | Refer to Model Nu | ımber Designation | | |
| Coil Resistance | 10 | Ω | | |
| Hysteresis | 3% | or less | | |
| Repeatability | 1% ^{★2} or less | | | |
| Frequency Response | B: 4 Hz C: 3 Hz (-90 degree) H: 3 Hz | | | |
| Supply Electric Power | 24 V (21 to 28 V DC I | | | |
| Power Input (Max.) | 28 | W | | |
| Input Signal | C: 13.7 MPa (20 H: 20.6 MPa (30 | 000 PSI) / 5 V DC 000 PSI) / 5 V DC 000 PSI) / 5 V DC Rate Zero) | | |
| Input Impedance | 10 | kΩ | | |
| Pressure Signal Output | B: 5 V DC / 6.9 MPa (1000 PSI) C: 5 V DC / 13.7 MPa (2000 PSI) H: 5 V DC / 20.6 MPa (3000 PSI) | | | |
| Ambient Temperature | 0 - 50°C (3 (With Circ | * | | |



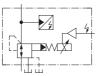




Graphic Symbols



Open-Loop Type



Open-Loop Type with Sensor

| F- | EHRB | G | -06 | -C | -S | -50 |
|---|--------------------------------------|-------------------------|---------------|---|-----------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Pres. Adj. Range MPa (PSI) | Control Type | Design Number |
| F: Special Seals for Phosphate | EHRB: Proportional Electro-Hydraulic | G : Sub-plate | 06 | B : 0.8 - 6.9 (115 - 1000) C : 1.2 - 13.7 (175 - 2000) H : 1.5 - 20.6 (220 - 3000) | None: Open-Loop | 50 |
| Ester Type Fluid (Omit if not required) | Relieving & Reducing Valve | Mounting | 10 | B : 0.9 - 6.9 (130 - 1000) C : 1.2 - 13.7 (175 - 2000) H : 1.5 - 20.6 (220 - 3000) | S: Open-Loop with Sensor | 50 |



Proportional Electro-Hydraulic Flow Control (and Check) Valves

The system flow rate can be controlled remotely as desired by regulating input voltage. Further, since pressure and temperature compensation functions are provided, the preselected flow rate is not affected by pressure (load) or temperature (fluid viscosity).

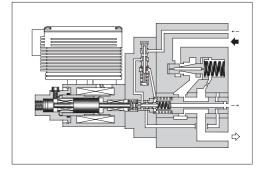


Specifications

| M Description | Model Numbers Description | | EHF*G-06-250 | | |
|-----------------------------------|---------------------------|--|--------------|--|--|
| Max. Operating Pro | es. MPa (PSI) | 20.6 (3000) | 24.5 (3550) | | |
| Max. Metred Flow L/mi | in (U.S.GPM) | 60: 60 (15.8) 125: 125 (33) | 250 (66) | | |
| Min. Metred Flow L/mi | in (U.S.GPM) | 1 (.26) | 2.5 (.66) | | |
| Min. Differential P | ressure *1 MPa (PSI) | 1.0 (145) | 1.0 (145) | | |
| Free Flow L/m (Only with Check | in (U.S.GPM) Valve) | 130 (34.3) | 280 (73.9) | | |
| Pilot Flow | at Normal | 0.5 (.13) | 1 (.26) | | |
| L/min (U.S.GPM) | at Transition | 2.6 (.69) | 4 (1.06) | | |
| Min. Pilot Pressure | MPa (PSI) | 1.0 (145) | 1.5 (215) | | |
| Frequency Respons | se | 12 Hz (-90 degree) | | | |
| Hysteresis | | 3% or less | | | |
| Repeatability | | 1%★² or less | | | |
| Coil Resistance | | 10 Ω | | | |
| Supply Electric Po | wer | 24 V DC (21 to 28 V DC Included Ripple) | | | |
| Power Input (Max. |) | 28 | W | | |
| Input signal | | Max. Metred Flow / 5V DC | | | |
| Input Impedance | | 10 kΩ | | | |
| Ambient Temperat | ure | 0 - 50°C (32 - 122°F) (With Circulated Air) | | | |

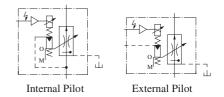


^{★2.} The repeatability of the valve is obtained by having it tested independently on the conditions similar to its original testing.

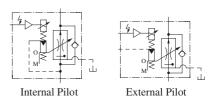


Graphic Symbols

EHFG



EHFCG



| F- | EHF | G | -03 | -60 | -E | -50 |
|---|--|-----------------------|------------|--|------------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Max. Metred Flow L/min (U.S.GPM) | Pilot Connection | Design Number |
| F: Special Seals for Phosphate | Special Seals for Phosphate Flow Control Valve | | 03 | 60 : 60 (15.8) 125 : 125 (33) | None: Internal Pilot | 50 |
| Ester Type Fluid (Omit if not required) | Type EHFC: if not Proportional Electro-Hydraulic | Sub-plate Mounting | 06 | 250 : 250 (66) | E : External Pilot | 50 |

Proportional Electro-Hydraulic Flow Control and Relief Valves

These are proportional electro-hydraulic flow control valves having functions for controlling the direct electric current of metre-in type and for pressure control.

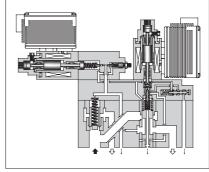
They are energy-saving valves for supplying the minimum pressure and flow required to operate actuators.

Specifications

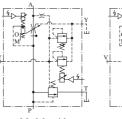
| De | scription | Iodel Numbers | EHFBG-03-60 | EHFBG-06-250 | EHFBG-10-500 | | |
|-------------------|--------------------------|--------------------|--|--|---------------------|--|--|
| Max | x. Operating Press | ure MPa (PSI) | 24.5 (3550) | 24.5 (3550) | 24.5 (3550) | | |
| Max | x. Flow L/ı | min (U.S.GPM) | 60: 60 (15.8) 125: 125 (33) | 250 (66) | 500 (132) | | |
| Met | red Flow Capacity L/i | y min (U.S.GPM) | 60: 1-60(.26-15.8) 125: 1-125(.26-33) | 2.5-250 (.66-66) | 5-500 (1.32-132) | | |
| Min | . Pilot Pressure | MPa (PSI) | 1.5 (215) | 1.5 (215) | 1.5 (215) | | |
| | Pilot Flow | at Normal | 1 (.26) | 1 (.26) | 1 (.26) | | |
| L/ | min (U.S.GPM) | at Transition | 3 (.79) | 4 (1.06) | 6 (1.59) | | |
| Diff | ferential Pressure | MPa (PSI) | 0.6 (85) | 0.7 (100) | 0.9 (130) | | |
| | Hysteresis | | | 3% or less | | | |
| sle | Repeatability | | | 1% [⋆] or less | | | |
| Flow Controls | Input Signal | | Max. Flow / 5 V DC | | | | |
| ပိ | Coil Resistance | | 10 Ω | | | | |
| low | Supply Electric I | Power | 24 V DC (21 to 28 V DC Included Ripple) | | | | |
| 江 | Input Impedance | ; | 10 kΩ | | | | |
| | Power Input (Max.) | | 28 W | | | | |
| | Pres. Adj. Range | Adj. Range: C | 1.2-15.7 (175-2275) | 1.4-15.7 (200-2275) | 1.5-15.7 (215-2275) | | |
| | MPa (PSI) | Adj. Range: H | 1.4-24.5 (200-3550) | 1.4-24.5 (200-3550) | 1.5-24.5 (215-3550) | | |
| Pressure Controls | Hysteresis | | | 2% or less | | | |
| ont | Repeatability | | | 1%★or less | | | |
| e. C | Coil Resistance | | | 10 Ω | | | |
| ssm | Input Signal | | Max. | Operating Pres. / 5 | V DC | | |
| Pre | Supply Electric I | Power | 24 V DC (2 | 21 to 28 V DC Includ | ded Ripple) | | |
| | Input Impedance | ; | 10 kΩ | | | | |
| | Power Input (Ma | ıx.) | 28 W | | | | |
| Out | put Signal | | C : 5 V DC / 15.7 MPa (2275 PSI) H : 5 V DC / 24.5 MPa (3550 PSI) | | | | |
| Am | bient Temperature | • | | O - 50°C (32 - 122°F) With Circulated Air | | | |

[★] The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.

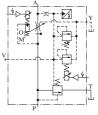




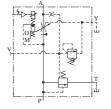
Graphic Symbols



Models with Proportional Pilot Relief Valve



Models with Proportional Pilot Relief Valve and Sensor



Models without Proportional Pilot Relief Valve



External Pilot Pres. Connection

| F- | EHFB | G | -03 | -60 | -c | -E | -S | -50 |
|---|---------------------------------------|-------------------------------------|------------------------|--|--|-------------------------------------|---------------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Max. Metred Flow L/min (U.S.GPM) | Pilot Relief Valve Pres. Adj. Range | Pilot Connection of Flow Control | Pressure Controls | Design Number |
| F: Special | EHFB: Proportional | 6. | 03 | 60 : 60 (15.8) 125 : 125 (33) | None: Without Propor- | None: | None: | 50 |
| Seals for Phosphate Ester Type | Electro- Hydraulic Flow Control | G : Sub-plate Mounting | 06 | 250 : 250 (66) | tional Pilot Relief Valve | Internal Pilot | Internal Pilot Open-Loop E: S: | 50 |
| Fluid and Relief (Omit if not required) | | 10 | 500 : 500 (132) | C, H : See Specifications | External Pilot | Open-Loop with Sensor | 50 | |



Specifications

High Flow Series Proportional Electro-Hydraulic Flow Control and Relief Valves

This flow control and relief valve is a energy-saving valve that supplies the minimum pressure and flow necessary for actuator drive.

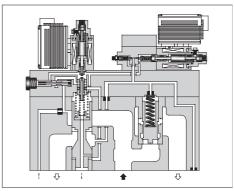
For the High Flow Series, double maximum flow rate [03 size: $125 \rightarrow 250$ L/min (33 \rightarrow 66 U.S.GPM), 06 size: $250 \rightarrow 500$ L/min (66 \rightarrow 132 U.S.GPM)] enables a smaller valve size than conventional products; compact-sized devices can be provided.

Billion Co.

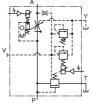
Model Numbers EHFBG-03-250 EHFBG-06-500 Description Max. Operating Pressure MPa (PSI) 24.5 (3550) 24.5 (3550) Max. Flow L/min (U.S.GPM) 250 (66) 500 (132) Metred Flow Capacity 2.5-250 (.66-66) 5-500 (1.32-132) L/min (U.S.GPM) Min. Pilot Pressure MPa (PSI) 1.5 (215) 1.5 (215)

| Pilot Flow | at Normal | 1 (.26) | 1 (.26) | | |
|--|---|--|---|--|--|
| min (U.S.GPM) | at Transition | 4 (1.06) | 6 (1.59) | | |
| ferential Pressure | MPa (PSI) | 0.8 (115) | 0.9 (130) | | |
| Hysteresis | | 3% or less | | | |
| Repeatability | | 1% [★] or less | | | |
| Input Signal | | Max. Flow | / 5 V DC | | |
| Coil Resistance | | 10 | Ω | | |
| Supply Electric Power | | 24 V DC (21 to 28 V DC Included Ripple) | | | |
| Input Signal Coil Resistance Supply Electric Power Input Impedance | | 10 kΩ | | | |
| Power Input (Max.) | | 28 W | | | |
| Pres. Adj. Range MPa (PSI) | Adj. Range: C | 1.6-15.7 (230-2275) | 1.5-15.7 (215-2275) | | |
| | Adj. Range: H | 1.8-24.5 (260-3550) | 1.5-24.5 (215-3550) | | |
| Hysteresis | | 3% or less | | | |
| Repeatability | | 1% [★] or less | | | |
| Coil Resistance | | 10 Ω | | | |
| Input Signal | | Max. Operating Pres. / 5 V DC | | | |
| Repeatability Coil Resistance Input Signal Supply Electric Power | | 24 V DC (21 to 28 V DC Included Ripple) | | | |
| Input Impedance | ; | 10 kΩ | | | |
| Power Input (Ma | ıx.) | 28 W | | | |
| | min (U.S.GPM) ferential Pressure Hysteresis Repeatability Input Signal Coil Resistance Supply Electric I Input Impedance Power Input (Ma Pres. Adj. Range MPa (PSI) Hysteresis Repeatability Coil Resistance Input Signal Supply Electric I Input Impedance | min (U.S.GPM) at Transition ferential Pressure Hysteresis Repeatability Input Signal Coil Resistance Supply Electric Power Input Impedance Power Input (Max.) Pres. Adj. Range MPa (PSI) Hysteresis Repeatability Coil Resistance Input Signal | Transition 4 (1.06) at Transition 4 (1.06) 4 | | |

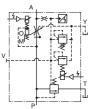
[★] The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.



Graphic Symbols



Models with Proportional Pilot Relief Valve



Models with Proportional Pilot Relief Valve and Sensor



Models without Proportional Pilot Relief Valve



External Pilot Pres. Connection

Model Number Designation

Output Signal

Ambient Temperature

| F- | EHFB | G | -03 | -250 | -C | -E | -S | -50 |
|---------------------|--------------------------------|---------------------|------------------------|--|--|-------------------------------------|----------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Max. Metred Flow L/min (U.S.GPM) | Pilot Relief Valve Pres. Adj. Range | Pilot Connection of Flow Control | Pressure Controls | Design Number |
| Phosphate Hydraulic | G: 03 Sub-plate Mounting | 03 | 250 : 125 (66) | None: Without Propor- tional Pilot Relief Valve | None: Internal Pilot | None: Open-Loop | 50 | |
| | | 06 | 500 : 500 (132) | C, H : See Specifications | E: External Pilot | Open-Loop with Sensor | 50 | |

C: 5 V DC / 15.7 MPa (2275 PSI)

H: 5 V DC / 24.5 MPa (3550 PSI)

0 - 50°C (32 - 122°F) (With Circulated Air)

H Series-Hybrid

Proportional Electro-Hydraulic Directional and Flow Control Valves

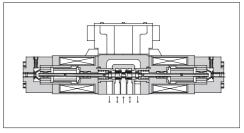
These valves incorporate two control functions - flow and direction - which simplify the hydraulic circuit composition and therefore the cost of the system is reduced.



Specifications

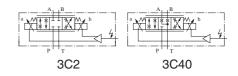
| Descrip | Model Numbers | EHDFG-01 | EHDFG-03 | |
|-----------|---|--|------------------|--|
| Max. Op | erating Pressure MPa (PSI) | 24.5 (3550) | 24.5 (3550) | |
| Max. Tar | nk Line Back Pres. MPa (PSI) | 7 (1020) | 7 (1020) | |
| | ow L/min (U.S.GPM) P 6.9 MPa (1000 PSI)] | 30 (7.92) | 60 (15.9) | |
| Hysteresi | is | 5% c | or less | |
| Repeatab | ility | 1%*(| or less | |
| Frequenc | y Response | 20 Hz (-90 deg.) | 17 Hz (-90 deg.) | |
| Coil Resi | stance | 10.5 Ω | 8.0 Ω | |
| Supply E | lectric Power | 24 V DC (21 to 28 V DC Included Ripple) | | |
| Input | By Controlling Variable Resistance (Using of Power from Amp.) | 1 - 2 kΩ Volume Range | | |
| Voltage | By Controlling Voltage (Using of Power outside Amp.) | 05 V for SOL a 0 - +5 V for SOL b | | |
| Input Imp | pedance | 10 kΩ | 10 kΩ | |
| Power In | put (Max.) | 40 W 45 W | | |
| Ambient | Temperature | 0 - 50°C (32 - 122°F) (With Circulated Air) | | |

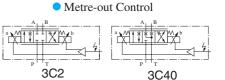
[★] The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.



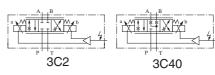
Graphic Symbols

Metre-in • Metre-out Control









| F- | EHDF | G | -01 | -30 | -3C2 | -E | -30 |
|------------------|--|---------------------|------------|-------------------------------|-------------|----------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Rated Flow L/min (U.S.GPM) | Spool Type* | Direction of Flow | Design Number |
| Fluid | EHDF: Proportional Electro- Hydraulic Directional and Flow Control Valve | 1 | 01 | 30 : 30 (7.92) | 3C2 + 1 | XY : Metre-in · Metre-out | 30 |
| | | | 03 | 60 : 60 (15.9) | 3C40 | X : Metre-in Y : Metre-out | 30 |

[★] Spool type shown in the column is for the centre position.

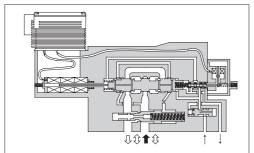
High Response Type Proportional Electro-Hydraulic Directional and Flow Control Valves

These valves pursue the ultimate performance of proportional electrohydraulic directional & flow control valves and make themselves to have high response features.

The closed-loop is composed in the valve inside by combination of a differential transformer (LVDT) and a power amplifier. Thus, high accuracy and reliability are provided.

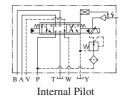
In addition to control in the open-loop, these can be used for the closed-loop system as simplified servo valves.

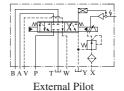




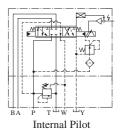
Graphic Symbols

 Models without Pressure Compensator Valve





 Models with Pressure Compensator Valve



Specifications

| Description | odel Numbers | EHDFG-04 | EHDFG-06 | |
|---|--------------------------------|--|------------------|--|
| Max. Operating Pres. | MPa (PSI) | 15.7 (2280) | 15.7 (2280) | |
| Rated Flow L/r Valve Pres. Difference: 1.5 | nin (U.S.GPM) MPa (215 PSI) | 130 (34.3) | 280 (73.9) | |
| Min. Required Pilot Pres. | MPa (PSI) | 1.5 (215) | 1.5 (215) | |
| Min. Required Pilot Flow | at Normal | 2 (.53) | 2 (.53) | |
| L/min (U.S.GPM) | at Transition | 6 (1.59) | 10 (2.64) | |
| Max. Drain Line Back Pre | s. MPa (PSI) | 0.1 (15) | 0.1 (15) | |
| Hysteresis | | 1% or less | | |
| Repeatability | | 1% [★] or less | | |
| Frequency Response | | 55 Hz (-90 deg.) | 45 Hz (-90 deg.) | |
| Coil Resistance | | 30 Ω | 30 Ω | |
| Supply Electric Power | | ±24 V DC (±21 to ±28 V DC Included Ripple) | | |
| Input Signal | | Rated Flow / ± 5 V DC | | |
| Input Impedance | | 10 kΩ | 10 k Ω | |
| Power Input (Max.) | | 20 W | 20 W | |
| Alarm Signal Output (Ope | n Collector) | Voltage: Max. 30 V DC Current: Max. 30 mA | | |
| LVDT Output (Sensor Mo | nitor) | ±5 V DC / Rated Travel of Spool | | |
| Ambient Temperature | | 0 - 50°C (32 - 122°F) (With Circulated Air) | | |

[★] The repeatability of the valves is obtained by having it tested independently on the conditions similar to its original testing.

| F- | EHDF | G | -04 | -130 | -2 | -E | -CB | -10 |
|--------------------------------------|---------------|-------------------------|---------------|-------------------------------|-------------|------------------------------|----------------------------------|------------------|
| Special Seals | Series Number | Type of Mounting | Valve Size | Rated Flow L/min (U.S.GPM) | Spool Type* | Pilot Connection | Relief Type Pres. Compensator | Design Number |
| F: Special Seals for Phosphate | • | G : Sub-plate | 04 | 130 : 130 (34.3) | 2 + | None: Internal Pilot | None: Not Provided | 10 |
| Elici Type Directio | Flow Control | Mounting Mounting | | 280 : 280 (73.9) | 40 | E : External Pilot | CB : Provided | 10 |

[★] Spool type shown in the column is for the centre position.